



# St. Lucie County School District Triples Ventilation Rates, Saves Energy, and Improves Humidity Control with Airxchange Wheels CASE STUDY



The St. Lucie County School District, located 40 miles north of Palm Beach on the east coast of Florida, was faced with the need to upgrade the HVAC systems in five school buildings.

Two elementary schools, two middle schools, and one high school were built in 1989 when the building code requirement for outdoor air ventilation was 5 cubic feet per minute (CFM) per person for a total of 50,000 cfm for all five schools. By the mid 1990's, building codes tripled outdoor air supply requirements to 15 cfm per person in response to air quality complaints attributed to the lower ventilation rates.

In 1995, St. Lucie County decided to obtain the benefits of improved indoor air quality by increasing the outdoor air ventilation rates to meet the new codes.

## The Challenge

Upgrading to the revised code created a challenge: the installed HVAC systems were incapable of conditioning the required additional 103,000 cfm of outdoor air.

To meet this challenge, while minimizing the strain on capital and operating budgets, the school district

**Value of New Energy Recovery Wheels at St. Lucie County School District**

Project Date:	1995
Outdoor Air CFM:	153,000 CFM (Total)
Cooling Capacity Saved:	479 Tons
Peak Load Reduction:	335 kW
*Estimated Annual Operating Savings:	\$54,000

\*Based on the following assumptions: 84% Heating Efficiency @ \$0.80 therm & \$0.08 kWh / 0.8 kW/Ton Cooling Efficiency @ \$0.08 per kWh & \$8.00 per kW Demand Charge.

selected Landis & Staefa; now the Landis Division of Siemen's Building Technologies.

The Landis team determined that adding 103,000 cfm of outdoor air would require an increase of the cooling systems design capacity by 479 tons. Two solutions were available to address this issue: increase the chiller capacity, or eliminate the added load.

## Solutions Evaluated

The first solution evaluated, adding 479 tons of chiller capacity to the HVAC systems, was impractical. First, the cost to replace or upgrade the chillers was prohibitive, and space was unavailable to accommodate larger chillers. In addition, retrofitting the existing air handlers to accommodate

the increased load was too costly. Secondly, the team determined that the time needed to implement this solution was too long, since the retrofit had to be completed during the summer school break.

## Impact of Airxchange Wheels on Load

	Existing Ventilation Rate	New Ventilation Rate without Airxchange	New Ventilation Rate with Airxchange
Outdoor Air Supply (cfm)	50,000	153,000	153,000
Load due to Outdoor Air (tons)	232	710	232

The second solution evaluated, reducing the added outdoor air load by decoupling the outdoor air supply from the existing air handlers and supplying it through rooftop energy recovery ventilators (ERVs) with Airxchange wheels, proved far more attractive. Airxchange wheels recycle energy from the building exhaust air to pre-condition the outdoor air before it enters the building. This recycling reduces the energy needed to heat, cool, humidify, and dehumidify the entering outdoor air by approximately 70 percent. Calculations showed that this pre-conditioning would eliminate the added load from the increased outdoor air enabling the existing air handling systems to comfortably condition the remaining building load. The ERVs also minimized installation cost by utilizing the existing duct work for distribution of the fresh outdoor air to the classrooms, gym, and auditorium.

## Energy and Operating Savings

Moreover, this alternative was significantly more energy efficient. The avoided 49 tons of cooling capacity translated into an avoided 335 kW of peak demand. Over 10 years, this increased efficiency saves the school district approximately \$540,000\*.

## Improved Humidity Control

The ERVs improved humidity control by reducing the moisture coming into the building with the outdoor air. The air conditioning system was then able to control humidity in the building more effectively resulting in improved comfort and air quality for the students and teachers, as noted by the Landis team.

*“The ERV’s allowed us to get better humidity control. The teachers were pleased with the superior teaching and learning environment.” -Les Orosz, Siemens Project Manager*

\*Estimates based on 11 month, 12x5 operation; \$0.06 kWh electric rate

## EPA Recommends Energy Recovery Ventilation

*According to the EPA’s “IAQ Design Tools For Schools”: “First cost, energy costs, and moisture control do not have to be at odds with good IAQ [indoor air quality]. Energy recovery ventilation equipment can make the negative implications of 15 cfm per person of outdoor air behave like 5 cfm, while retaining the IAQ advantage of 15 cfm. This approach has been proven in many schools in various regions east of the Rockies, where advanced HVAC systems cost roughly the same as conventional systems, yet provide significant operating cost savings and IAQ advantages.”*

*More information can be found at: <http://www.epa.gov/iaq/schooldesign/hvac.html>*

## Reliable Performance

Eight years after installation, the removable energy transfer segments from the Airxchange wheels were tested in an ARI correlated laboratory to evaluate wheel performance. Test data showed that the wheels were performing at nearly the same effectiveness as the day they were installed. The non-corroding energy transfer material and stainless steel wheel structure proved to be of significant benefit in the challenging salt air environment of Florida coast.

*“The system maintains the 15 CFM requirement by measurement and the school district personnel are delighted. The original energy savings continue and are recorded by Landis as are the individual unit performances. While some of the original chillers have now been replaced with exact duplicates, the energy recovery units and wheels are the factory original products.” -Ron Montoya, Siemens Service Account Manager*

St. Lucie’s experience confirms that energy recovery ventilation works to resolve the conflict between the need for ventilation and energy conservation, and illustrates the reasoning behind the DOE’s and EPA’s position in support of energy recovery ventilation.

## About Airxchange

Airxchange has 35 years of extensive experience in the energy recovery industry. Our mission is to design and manufacture high quality products that perform reliably and effectively for the life of the HVAC system, reduce energy consumption, and improve indoor air quality. The addition of high-tech materials and innovative designs to a technology based on fundamental scientific principles has earned us the trust of our valued OEM customers. We will continue to innovate and support our customers to meet evolving market demands for energy recovery ventilation technology. Visit [airxchange.com](http://airxchange.com) for more info.